

# How Much CO<sub>2</sub> Builds Up in an N95 Mask - And Does it Matter?

By Kyle Benzle

## Abstract

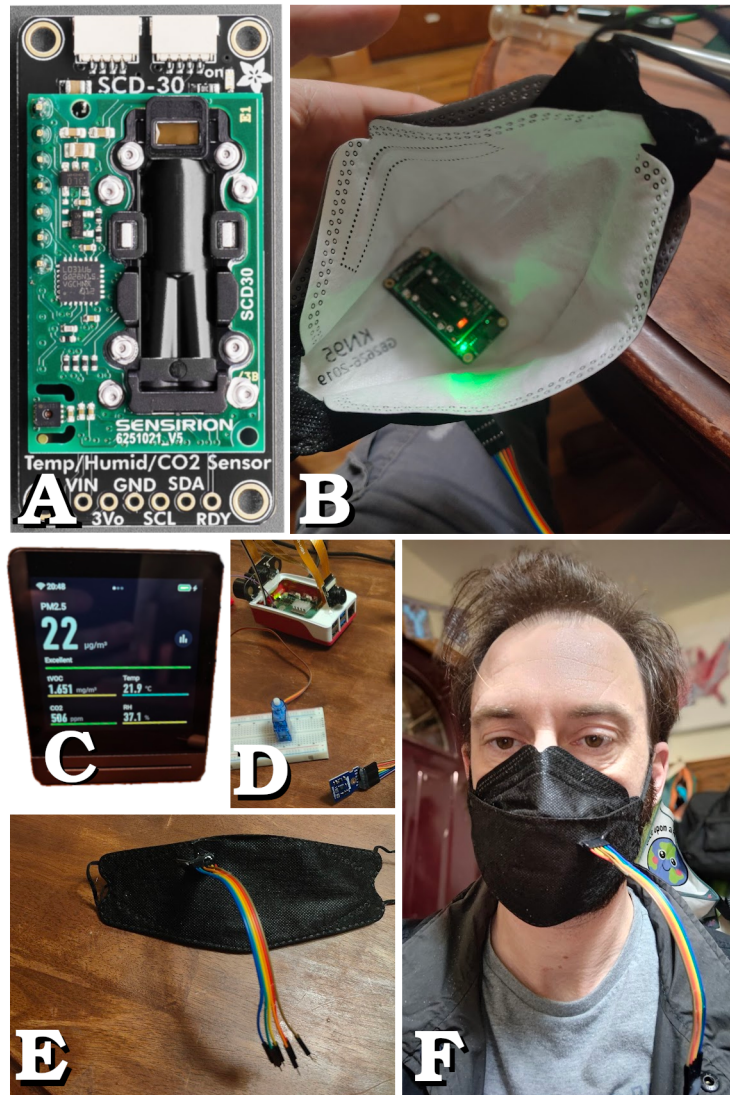
**Hypothesis:** Wearing an N95 mask will significantly increase intra-mask carbon dioxide (CO<sub>2</sub>) levels. I hypothesize that CO<sub>2</sub> concentrations inside the mask will exceed OSHA's permissible exposure limit (PEL) of 5000 ppm for most of the respiratory cycle and that double masking may further increase retention.

**Materials and Methods:** A Sensirion SCD-30 NDIR CO<sub>2</sub> sensor was placed inside single and double N95 masks (3M 8210) to measure CO<sub>2</sub>, temperature and relative humidity at baseline (ambient air), end of inspiration, and end of expiration. A total of 413 measurements were collected. ANOVA and t-tests assessed statistical significance.

**Results:** CO<sub>2</sub> and humidity levels inside the mask were significantly higher than baseline measurements but there was no statistically significant difference between the 1 and 2 mask configurations.

- **Baseline CO<sub>2</sub>:** 518.47 ± 132.7 ppm
- **End-of-inspiration CO<sub>2</sub>:** 4567.72 ± 1681.4
- **End-of-expiration CO<sub>2</sub>:** 9006.54 ± 1605.0
- **Statistical Significance:**  $p < 0.001$
- **Single vs. Double Mask:** No significant difference in intra-mask CO<sub>2</sub> levels.

**Discussion:** CO<sub>2</sub> inside N95 masks remained above OSHA's 5000 ppm limit for nearly the entire breath cycle only briefly dipping below this threshold at the very end of deep inhalation. End-expiration CO<sub>2</sub> was 9006 ppm, and even during inhalation, CO<sub>2</sub> levels remain significantly elevated, exposing wearers to air consistently above occupational safety limits. Relative humidity, at 90%+ is also above the OSHA referenced guidelines that recommends 30%–60%. No significant difference was observed between single and double masks but a strong CO<sub>2</sub>-humidity correlation ( $r = 0.87$ ) suggests moisture retention may contribute to discomfort. This study demonstrates that N95 masks do not clear exhaled CO<sub>2</sub> fast enough to provide consistently safe air quality.



**Figure 1:** Experimental Setup and Sensor Configuration. (A) Sensirion SCD-30 NDIR CO<sub>2</sub> sensor used for intra-mask CO<sub>2</sub>, temperature, and humidity measurements. (B) Sensor placement inside a 3M 8210 N95 mask. (C) External Qingping AQ Monitor CO<sub>2</sub> monitor used to validate baseline ambient CO<sub>2</sub> levels. (D) Raspberry Pi-based data acquisition system with a custom breadboard interface. (E) Modified N95 mask with external wiring. (F) Subject wearing the instrumented N95 mask for CO<sub>2</sub> measurements during respiration.

## **Introduction**

N95 respirators are widely used for respiratory protection in healthcare, industrial, and public health settings due to their high filtration efficiency. However, concerns have been raised about the potential accumulation of carbon dioxide (CO<sub>2</sub>) inside the mask due to restricted airflow and rebreathing of exhaled air. While N95 masks effectively prevent the inhalation of airborne particles, the buildup of exhaled CO<sub>2</sub> within the mask cavity may impact wearer comfort and respiratory gas exchange.

Several studies have assessed CO<sub>2</sub> accumulation inside masks, often reporting levels between 2000 and 4000 ppm during inhalation [1,2]. However, these studies primarily measure CO<sub>2</sub> levels at the end of inhalation, when CO<sub>2</sub> is at its lowest. In contrast, exhaled CO<sub>2</sub> concentrations regularly exceed 35,000 ppm, and without adequate clearance, significant retention may occur within the mask, exposing wearers to elevated CO<sub>2</sub> levels throughout the breathing cycle. OSHA's permissible exposure limit (PEL) for CO<sub>2</sub> is 5000 ppm over an 8-hour work period [3], yet many prior studies have not directly assessed whether intra-mask CO<sub>2</sub> remains above this threshold for most of the respiratory cycle.

In this study, I measured intra-mask CO<sub>2</sub> concentrations throughout the full breath cycle using a high-accuracy NDIR CO<sub>2</sub> sensor (Sensirion SCD-30) placed inside both single and double N95 masks (3M 8210). Unlike previous studies that report CO<sub>2</sub> at the lowest inhaled concentration, I assessed CO<sub>2</sub> levels at baseline (ambient air), end of inspiration, and end of expiration. Additionally, I recorded temperature and humidity, factors that may influence user discomfort. I hypothesize that intra-mask CO<sub>2</sub> will exceed 5000 ppm for the majority of the respiratory cycle and that double masking may further increase retention. Our findings provide empirical data on CO<sub>2</sub> buildup inside N95 masks, offering insight into the physiological effects of prolonged mask use in occupational and public health settings.

## **Materials and Methods**

### **Experimental Setup**

A Sensirion SCD-30 non-dispersive infrared (NDIR) CO<sub>2</sub> sensor (Figure 1A) was used to measure intra-mask CO<sub>2</sub> concentration, temperature, and relative humidity inside single and double N95 masks (3M 8210, 3M, USA). The sensor was placed inside the mask, near the nostrils, to capture gas composition throughout the respiratory cycle (Figure 1B). The SCD-30 sensor has a measurement range of 400–10,000 ppm CO<sub>2</sub> with an accuracy of  $\pm(30 \text{ ppm} + 3\%)$ , and includes an integrated temperature ( $\pm 0.3^\circ\text{C}$ ) and humidity ( $\pm 3\% \text{ RH}$ ) sensor.

To validate baseline ambient CO<sub>2</sub> levels, an Qingping AQ Monitor CO<sub>2</sub> monitor (Figure 1C) was used, ensuring that external air measurements were accurate before mask testing. Data acquisition was controlled via a Raspberry Pi 4 Model B (Raspberry Pi Foundation, UK) connected to the sensor through a custom-built breadboard interface (Figure 1D). A modified N95 mask with external wiring (Figure 1E) enabled real-time connectivity and logging of intra-mask gas levels. The study was conducted in a home environment with HEPA filtration and an open window to maintain ambient air circulation.

### **Measurement Protocol**

CO<sub>2</sub> concentration was recorded at three respiratory phases:

1. Baseline (ambient air before mask placement).
2. End of Inspiration (completion of inhalation).

### 3. End of Expiration (peak exhalation).

The subject wore the instrumented mask (Figure 1F) while following a controlled breathing protocol. A total of 413 measurements were collected (12 baseline, 197 end-of-inspiration, 204 end-of-expiration).

### Data Processing and Analysis

All CO<sub>2</sub>, temperature, and humidity data were logged via Python scripts on the Raspberry Pi included in supplementary data via GitHub (<https://GitHub.com/KyleBenzle/CO2>). Statistical analysis included one-way ANOVA for CO<sub>2</sub> differences across respiratory phases, paired t-tests for mask comparisons, and Pearson correlation analysis to evaluate relationships between CO<sub>2</sub>, humidity, and temperature. Statistical significance was set at  $p < 0.05$ .

Data visualizations, including CO<sub>2</sub> trends across respiratory phases, single vs. double mask comparisons, and correlation matrices, were generated. Raw data, sensor specifications, and additional experimental images are provided in supplementary materials

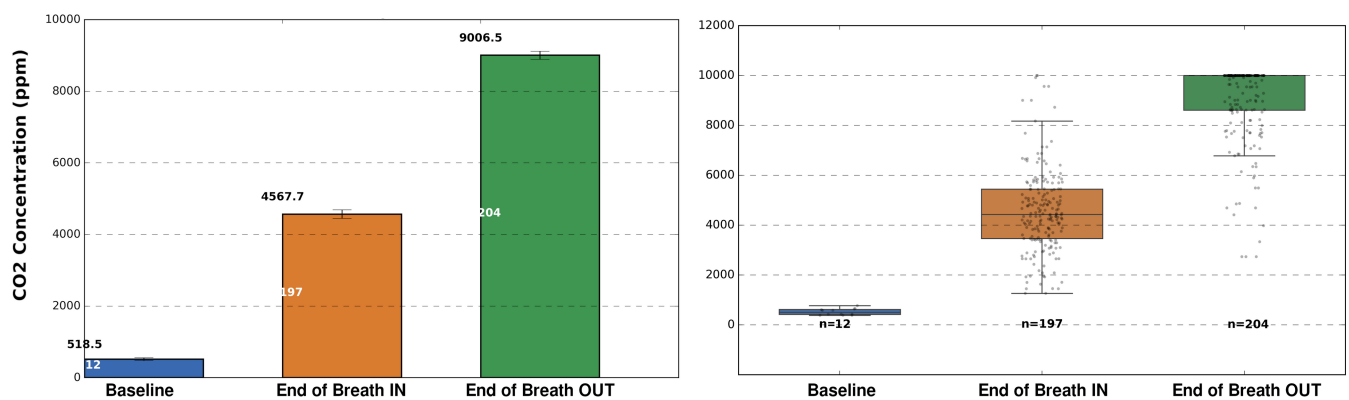
## Results

### CO<sub>2</sub> Accumulation Across Respiratory Phases

CO<sub>2</sub> levels inside N95 masks were significantly elevated compared to ambient air, with peak levels occurring at end-exhalation. While CO<sub>2</sub> concentration decreased during inhalation, it remained above OSHA's permissible exposure limit (5000 ppm) for most of the respiratory cycle, only briefly dipping below this threshold at the very end of deep inhalation.

Measurement Phase	CO <sub>2</sub> Concentration (ppm) ± SD	Sample Size (n)	Statistical Significance (p-value)
Baseline (Ambient Air)	518.47 ± 132.76	12	-
End of Inspiration	4567.72 ± 1681.43	197	$p < 0.001$
End of Expiration	9006.54 ± 1605.02	204	$p < 0.001$

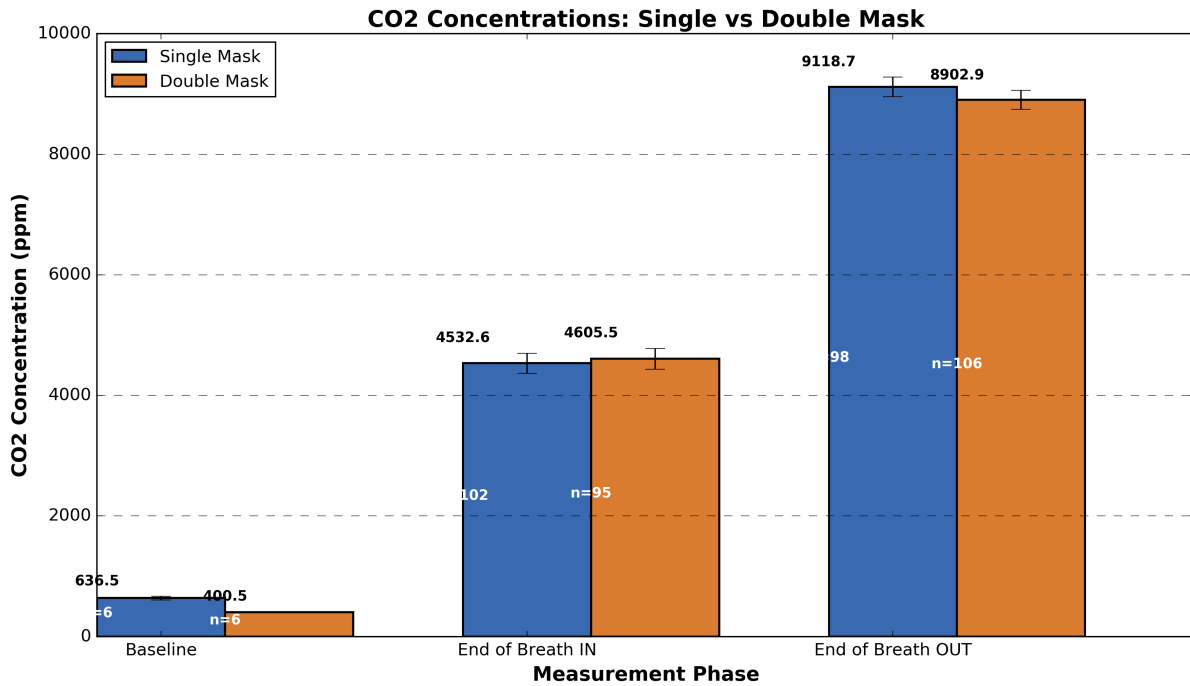
**Table 1:** CO<sub>2</sub> Concentrations by Respiratory Phase



**Figure 2:** CO<sub>2</sub> concentrations by respiratory phase shows the fluctuations in intra-mask CO<sub>2</sub> levels, demonstrating that N95 masks do not clear exhaled CO<sub>2</sub> rapidly enough to maintain ambient air quality inside the mask.

## Single vs. Double Mask Comparison

Contrary to initial hypotheses, no significant difference was found between single and double N95 masks in terms of intra-mask CO<sub>2</sub> retention. The results suggest that mask fit and seal, rather than the number of mask layers, dictate CO<sub>2</sub> retention.



*Figure 3: CO<sub>2</sub> comparison of single vs. double mask.*

Measurement Phase	Single Mask (ppm) ± SD	Double Mask (ppm) ± SD	p-value
Baseline (Ambient Air)	636.47 ± 73.85	400.47 ± 0.00	0.0002
End of Inspiration	4532.58 ± 1745.29	4605.45 ± 1609.86	0.76
End of Expiration	9118.67 ± 1573.44	8902.87 ± 1628.19	0.34

*Table 2: CO<sub>2</sub> Levels in Single vs. Double N95 Masks*

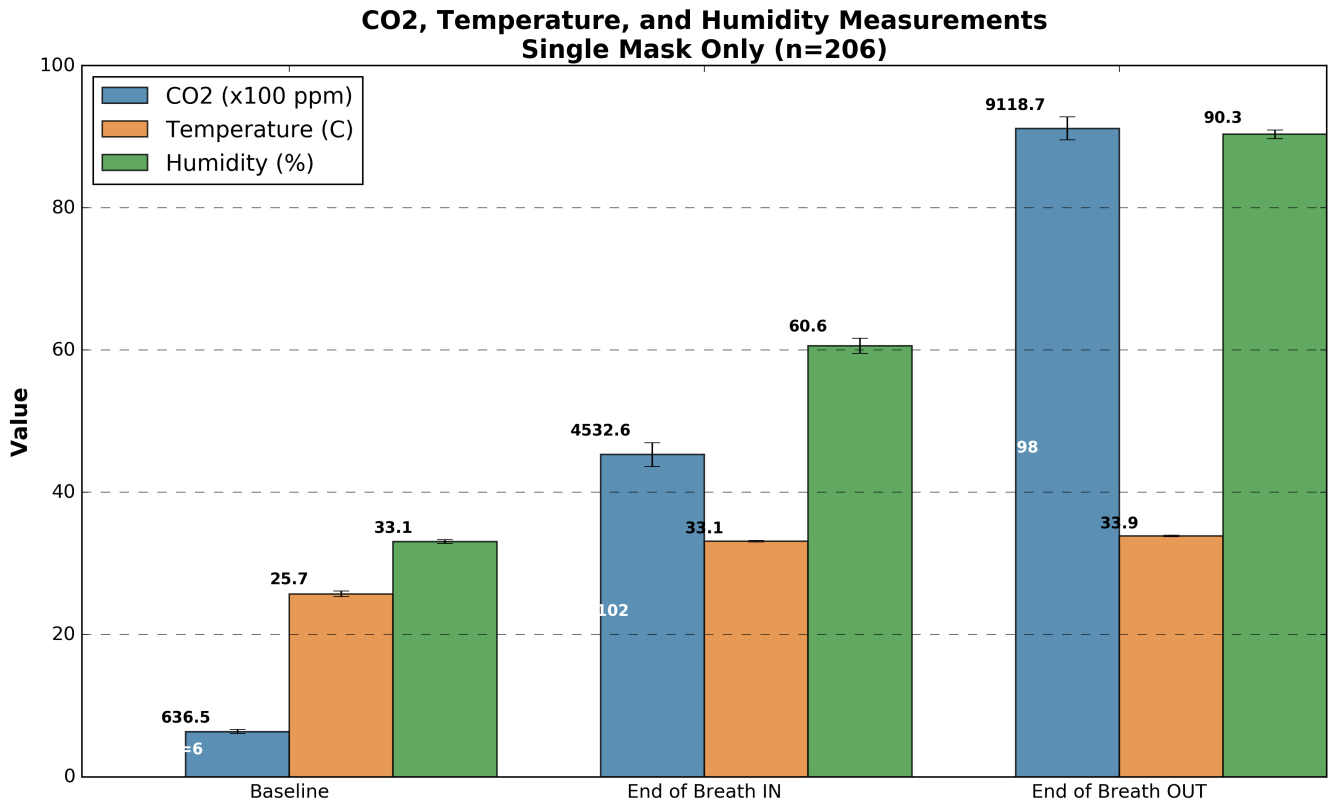
## Humidity and Temperature Effects

- Humidity inside N95 masks exceeded 90%, significantly higher than OSHA-referenced guidelines for acceptable workplace humidity (30%–60%) [2].
- A strong correlation between CO<sub>2</sub> and humidity ( $r = 0.87$ ) suggests that moisture retention may contribute to wearer discomfort and mask effectiveness.

## CO<sub>2</sub> Exposure Relative to OSHA Limits

This study provides a full-breath-cycle analysis of intra-mask CO<sub>2</sub> exposure, contrasting with previous studies that primarily measured CO<sub>2</sub> at the lowest inhaled concentration [3,4,6]. These findings confirm that wearers of N95 masks are exposed to CO<sub>2</sub> levels exceeding OSHA's 5000 ppm limit for most of the breath cycle, raising concerns about potential physiological effects in occupational settings requiring prolonged mask use.

These results establish strong evidence of CO<sub>2</sub> accumulation inside N95 masks and highlight the importance of considering full respiratory cycle dynamics when assessing potential risks of long-term mask wear.



**Figure 4:** Humidity inside N95 masks exceeded 90%, higher than OSHA-referenced guidelines for acceptable workplace humidity (30%–60%). A strong correlation between CO<sub>2</sub> and humidity ( $r = 0.87$ ) suggests that moisture retention may contribute to wearer discomfort and mask effectiveness.

## Discussion and Conclusion

This study demonstrates that CO<sub>2</sub> accumulates significantly inside N95 masks, with intra-mask concentrations exceeding OSHA’s permissible exposure limit (5000 ppm) for nearly the entire respiratory cycle. Peak CO<sub>2</sub> levels reached an average of 9006 ppm at end-exhalation, and even during inhalation, CO<sub>2</sub> levels remained elevated, only briefly dipping below 5000 ppm at the very end of a deep breath. These findings indicate that wearers continuously rebreathe air with CO<sub>2</sub> concentrations above occupational safety thresholds, a factor not fully accounted for in previous studies [3,4,6].

Despite initial concerns, no significant difference was found between single and double N95 masks, suggesting that CO<sub>2</sub> retention is dictated primarily by mask seal rather than the number of mask layers. Additionally, intra-mask humidity exceeded 90%, well above the OSHA-referenced comfort range (30%–60%) [2], reinforcing the strong correlation ( $r = 0.87$ ) between CO<sub>2</sub> retention and moisture buildup.

These results challenge prior studies that focused solely on the lowest CO<sub>2</sub> concentration during inhalation, underestimating real exposure. While CO<sub>2</sub> accumulation at these levels is unlikely to cause acute harm in healthy individuals, prolonged exposure could contribute to symptoms such as headaches,

dizziness, or cognitive fatigue in occupational settings requiring extended mask use [5,7]. Future research should explore physiological impacts of prolonged N95 wear, particularly in high-exertion or long-duration use scenarios.

## **References**

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